



NETWORK RAIL L3/CIV/039 APPROVED SYSTEMS

System	Item No.	Products	DFT(micron)
N1	7.1.1	HEMPADUR 17940	25
	7.1.4	HEMPADUR 47960	150
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

N2	7.1.2	HEMPADUR 1555E	25
	7.2.3	HEMPADUR MULTI-STRENGTH GF 35870	400
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

N4	7.1.3	HEMPADUR ZINC 17360	50
	7.2.2	HEMPADUR MIO 47950	125
	7.2.2	HEMPADUR MIO 47950	125
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

N9 (Sweep Blast)	7.1.4	HEMPADUR 47960	125
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

Maintenance			
M20 (Blast primer)	7.1.2	HEMPADUR 1555E	50
	7.2.2	HEMPADUR MASTIC 45880	125
	7.2.2	HEMPADUR MASTIC 45880	125
	7.3.1	HEMPATHANE HS 55810 (gloss)	50
	7.3.1	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

M20 (Damp surface primer)	5.1.7	HEMPADUR 15570	50
	7.2.2	HEMPADUR MASTIC 45880	125
	7.2.2	HEMPADUR MASTIC 45880	125
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

NETWORK RAIL L3/CIV/039 APPROVED SYSTEMS (cont'd)

M20 (Zinc Primer)	7.1.3	HEMPADUR 17360	50
	7.2.2	HEMPADUR MASTIC 45880	125
	7.2.2	HEMPADUR MASTIC 45880	125
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

M21	7.1.2	HEMPADUR 1555E	25
	7.2.3	HEMPADUR MULTI-STRENGTH GF 35870	400
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

M24	7.1.5	HEMPADUR MASTIC 45880 19910	100
	7.1.7	HEMPADUR MASTIC 45880	100
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

M34	7.2.6	HEMPADUR MULTI-STRENGTH 45540	400
	7.3.1 or	HEMPATHANE HS 55810 (gloss)	50
	7.3.1 or	HEMPATHANE HS 55610 (semi-gloss)	50
	7.3.4	HEMPAXANE LIGHT 55030 (Polysiloxane (isocyanate free))	50

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